

## JOB POSTING EXTRUSION CREW CHIEF

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JOB TITLE: **Extrusion Crew Chief**

LOCATION: HK-Toronto

POSITIONS AVAILABLE: 2

**Must have the flexibility to work on day/afternoon or night shifts as required.**

**TRAINING WILL BE PROVIDED ON DAY SHIFT 7:00 A.M. – 3:00 P.M.**

### TRAINING WILL BE PROVIDED ON DAY SHIFT

### SUMMARY

Extrusion is the production process of producing various rubber profiles from raw material using a microwave or a molten salt bath curing process.

### PRINCIPLE ACCOUNTABILITIES

- Monitor and verify quality of profile.
- Ensure that the compound is entering the extruder continuously and smoothly.
- Ensure all dimensions are within spec.
- Ensure the hardness of the profile is within limits as specified on the set-up sheet.
- Make regular checks on the water level in the cooling tank and ensure that the profile is centered on the hot air tunnel belt.
- Ensure Quality Control Extrusion Chart is completed for each crate.
- Ensure samples are available for the Q.C. Inspector and recorded on the form.
- Pack the extruded profile as instructed.
- Ensure printing and logo is correct and is in accordance with the drawing.
- Verify first-off is correct and signed off.
- Document and record all required information.
- Perform other duties as required by supervision to meet production requirements.
- Must be able to meet and maintain company quality and production requirements.
- Ensure that company policies and procedures are adhered to.

### Specific tasks or Lead hand assisted tasks for this position

Obtain drawing, set up sheet, production card

Turn on equipment to be used – extruder, gear pump, etc.

Place die and block in oven for required period of time

Install head, die, blocks and other connections

Set up printer

Set up parameters for gear pump, extruder, microwave, etc.

Verify size, quality and control parameters at a minimum every 10 minutes.

Install breaker plate/clean breaker plate

Feed material from bin to gear pump or directly to extruder

Monitor material feed and change bins when necessary

Prepare packing area by retrieving reel winder, bins, reel components, etc.

Assemble reels

Set up on line cutters

Adding/skimming salt when running Line #1

Wrapping chain on rotary cure and cooling tank on Line #1

Set up dancers and belts

Puller set up

Changing cut length

Clean printer heads, paint tubes and mix paint/ink

## **JOB DESCRIPTION**

### **Extrusion Crew Chief**

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Weigh scrap (cured/uncured) – start up/shut down and record in log  
Collect compound label tag and deplete inventory from packing slip  
Split material for recycling  
Return unused material to compound storage area  
General housekeeping – salt clear along line, spills contained, top of lines cleared of debris, dust, etc.  
Take part in microwave line cleanup as scheduled.

#### **KNOWLEDGE & SKILL REQUIREMENTS**

- Previous experience with rubber or plastics extrusion
- Self-motivated and results driven
- Trouble-shooting and problem solving skills
- High school diploma is preferred
- Effective communicator
- Read write and speak English
- Must be able to use or can be trained on various types of measuring tools related to our gasket manufacturing process.

**If interested, please forward your resume to**  
**[HamiltonKentCareers@hamiltonkent.com](mailto:HamiltonKentCareers@hamiltonkent.com)** by Tuesday February 28, 2017