



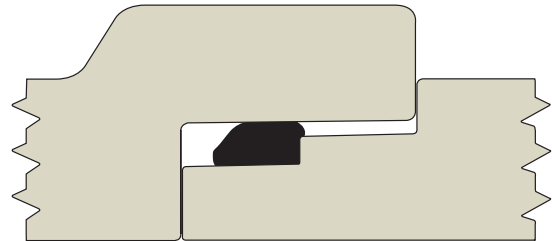
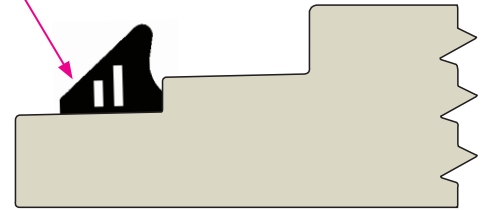
SOCL Gasket

Installation Instructions

Please follow these instructions for the proper installation of the SOCL gaskets

1. Ensure that the bell and the spigot are free from cracks, chips or other defects.
2. Brush loose dirt, debris and foreign material from the inside surface of bell, the spigot and the gasket.
3. Stretch the gasket over the spigot and snap gasket into position with the colored stripe facing toward the end of the spigot (away from the offset step).
4. Using a suitable tool, equalize the tension in the gasket around the full circumference of the spigot.
5. Ensure the rear of gasket is seated firmly against the spigot step around the full circumference of the spigot.
6. Thoroughly lubricate the inner surface of the bell and carefully lubricate the face of the gasket with an appropriate grade of Tylox® pipe gasket lubricant. *(For gaskets rated for "Standard" usage, Hydrocarbon-based lubricants must not be used, as these have a detrimental effect on the gasket material and the joint's watertightness)*
7. Align the spigot with the bell, ensuring that the gasket is in contact with the bell around the complete periphery, then thrust pipe home using a suitable manual or mechanical method.

Colored Stripe Location



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