



# Tylox<sup>®</sup> SOC Gasket

## Installation Instructions

### Installation

1. Ensure that the bell and the spigot are free from cracks, chips, or other defects. If any are found that could affect the sealing capacity of the joint, please correct these first.
2. Brush loose dirt, debris and foreign material from the inside surface of the bell and the spigot.
3. Stretch the gasket over the spigot and snap gasket into position, with the colored stripe (or if there is no stripe, the tapered edge of the gasket) facing toward the end of the spigot, away from the offset step.
4. Using a suitable tool such as a screwdriver, equalize the tension in gasket around the full circumference of the spigot by running it underneath the gasket all the way around at least twice.
5. Push the backside of the gasket firmly against the spigot step around the full circumference of the spigot.
6. With an appropriate grade of Tylox<sup>®</sup> pipe gasket lubricant, carefully lubricate the face of the gasket (sloped section facing towards the end of the spigot) only. Do not place any lubricant on the backside (compression section) of the gasket. Then fully lubricate around the inner surface of the bell.
7. Align the spigot with the bell, ensuring that the gasket is in contact with the bell around the complete periphery, then force the pipe completely home using an approved method. For manhole sections, everything is the same except lower the manhole section into place.

